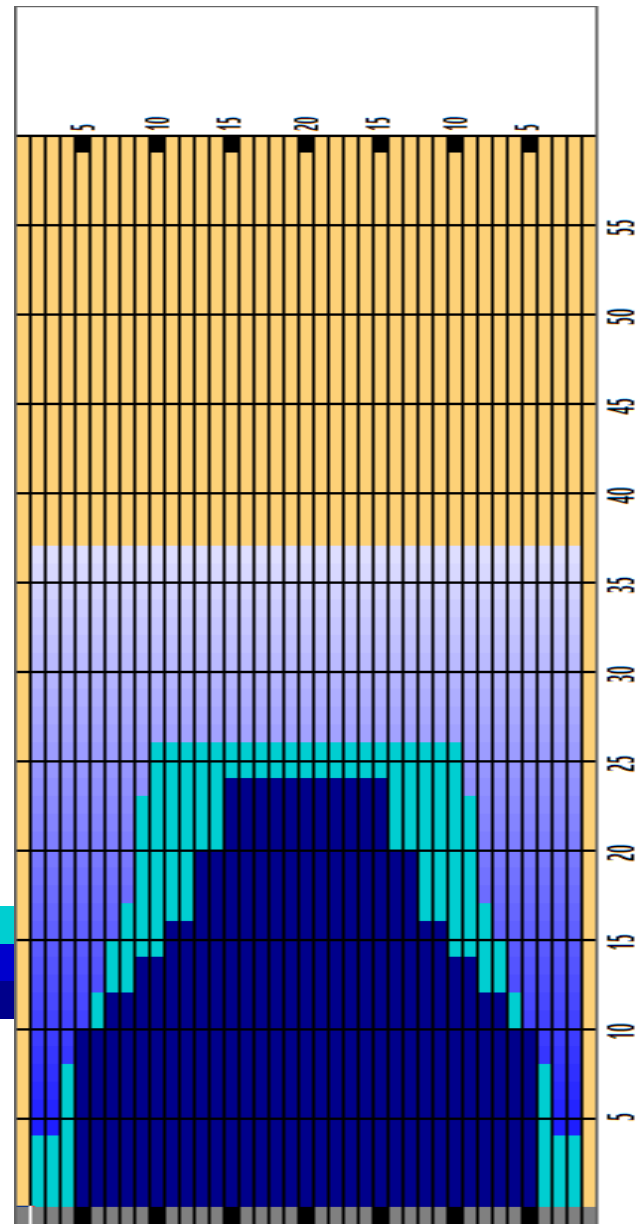


Oil Pattern Distance	37	Reverse Brush Drop	24	Oil Per Board	50 ul
Forward Oil Total	19.65 mL	Reverse Oil Total	9.15 mL	Volume Oil Total	28.8 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	10	A	148	0.0	4.2	4.2	7400
2	4L	4R	2	14	A	66	4.2	8.1	3.9	3300
3	5L	5R	1	14	A	31	8.1	10.0	1.9	1550
4	6L	6R	1	18	A	29	10.0	12.5	2.5	1450
5	7L	7R	1	18	A	27	12.5	15.0	2.5	1350
6	8L	8R	1	18	A	25	15.0	17.5	2.5	1250
7	9L	9R	1	18	A	23	17.5	20.0	2.5	1150
8	9L	9R	1	22	A	23	20.0	23.1	3.1	1150
9	10L	10R	1	22	A	21	23.1	26.2	3.1	1050
10	10L	10R	0	22	A	0	26.2	37.0	10.8	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	37.0	24.0	-13.0	0
2	15L	15R	2	14	A	22	24.0	20.1	-3.9	1100
3	13L	13R	2	14	A	30	20.1	16.2	-3.9	1500
4	11L	11R	1	14	A	19	16.2	14.3	-1.9	950
5	9L	9R	1	14	A	23	14.3	12.4	-1.9	1150
6	7L	7R	1	14	A	27	12.4	10.5	-1.9	1350
7	5L	5R	2	14	A	62	10.5	6.6	-3.9	3100
8	5L	5R	0	14	A	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.68	1.34	1.04	1.04	1.34	2.68

