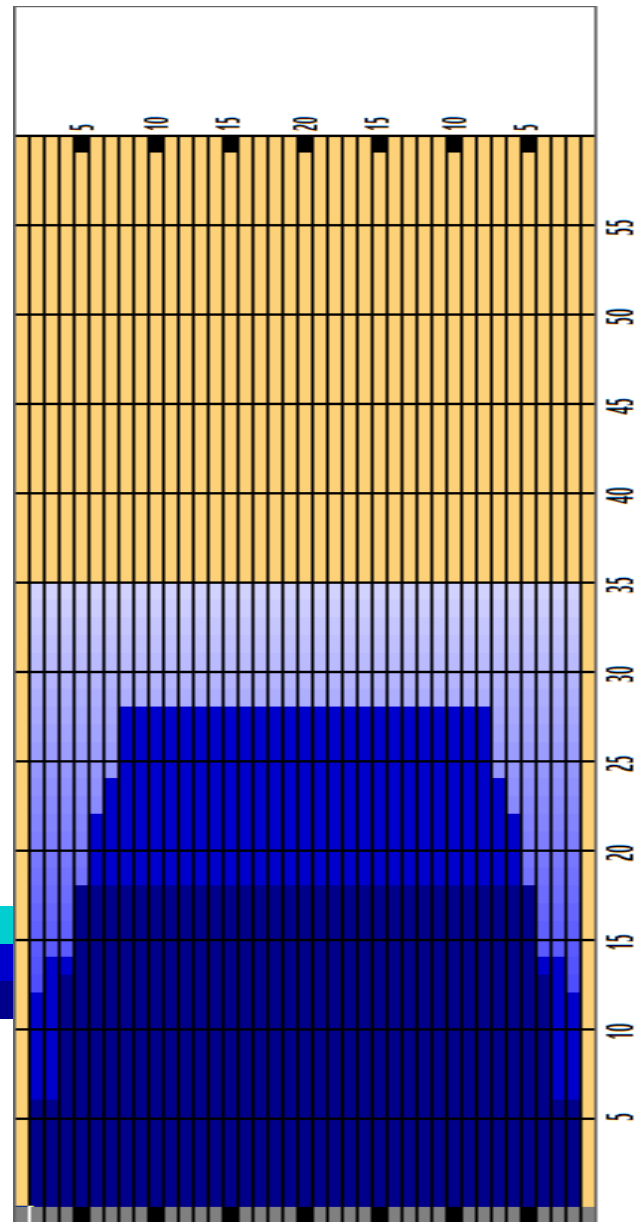


Oil Pattern Distance	35	Reverse Brush Drop	28	Oil Per Board	50 ul
Forward Oil Total	13.6 mL	Reverse Oil Total	15.3 mL	Volume Oil Total	28.9 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	22	A	111	0.0	6.2	6.2	5550
2	4L	4R	3	18	A	99	6.2	13.8	7.6	4950
3	5L	5R	2	18	A	62	13.8	18.9	5.1	3100
4	2L	2R	0	22	A	0	18.9	35.0	16.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	18	A	0	35.0	28.0	-7.0	0
2	8L	8R	2	14	A	50	28.0	24.1	-3.9	2500
3	7L	7R	1	14	A	27	24.1	22.2	-1.9	1350
4	6L	6R	2	14	A	58	22.2	18.3	-3.9	2900
5	5L	5R	2	14	A	62	18.3	14.4	-3.9	3100
6	3L	3R	1	14	A	35	14.4	12.5	-1.9	1750
7	2L	2R	2	14	A	74	12.5	8.6	-3.9	3700
8	2L	2R	0	14	A	0	8.6	0.0	-8.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.53	1	1	1	1	1.53

