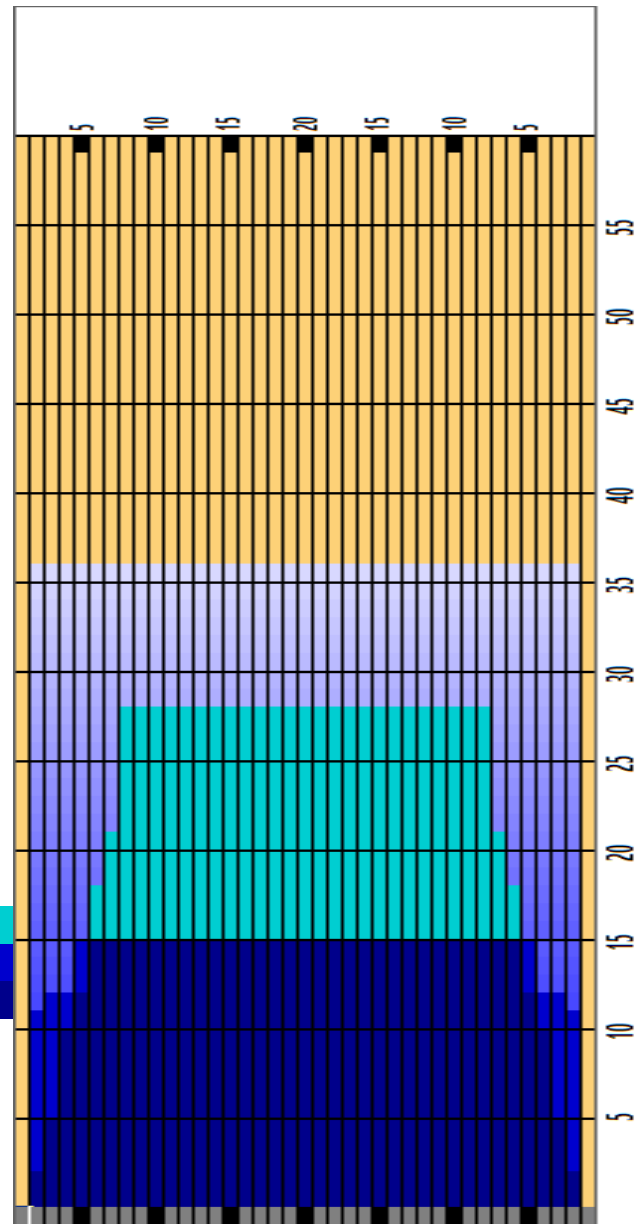


Oil Pattern Distance	36	Reverse Brush Drop	15	Oil Per Board	50 ul
Forward Oil Total	17.05 mL	Reverse Oil Total	8.85 mL	Volume Oil Total	25.9 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	A	74	0.0	2.5	2.5	3700
2	3L	3R	1	18	A	35	2.5	5.0	2.5	1750
3	4L	4R	2	18	A	66	5.0	10.1	5.1	3300
4	5L	5R	1	18	A	31	10.1	12.6	2.5	1550
5	6L	6R	2	22	A	58	12.6	18.8	6.2	2900
6	7L	7R	1	22	A	27	18.8	21.9	3.1	1350
7	8L	8R	2	22	A	50	21.9	28.1	6.2	2500
8	2L	2R	0	22	A	0	28.1	36.0	7.9	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	36.0	15.0	-21.0	0
2	5L	5R	1	18	A	31	15.0	12.5	-2.5	1550
3	3L	3R	1	14	A	35	12.5	10.6	-1.9	1750
4	2L	2R	3	14	A	111	10.6	4.7	-5.9	5550
5	2L	2R	0	10	A	0	4.7	0.0	-4.7	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.48	1	1	1	1	1.48

