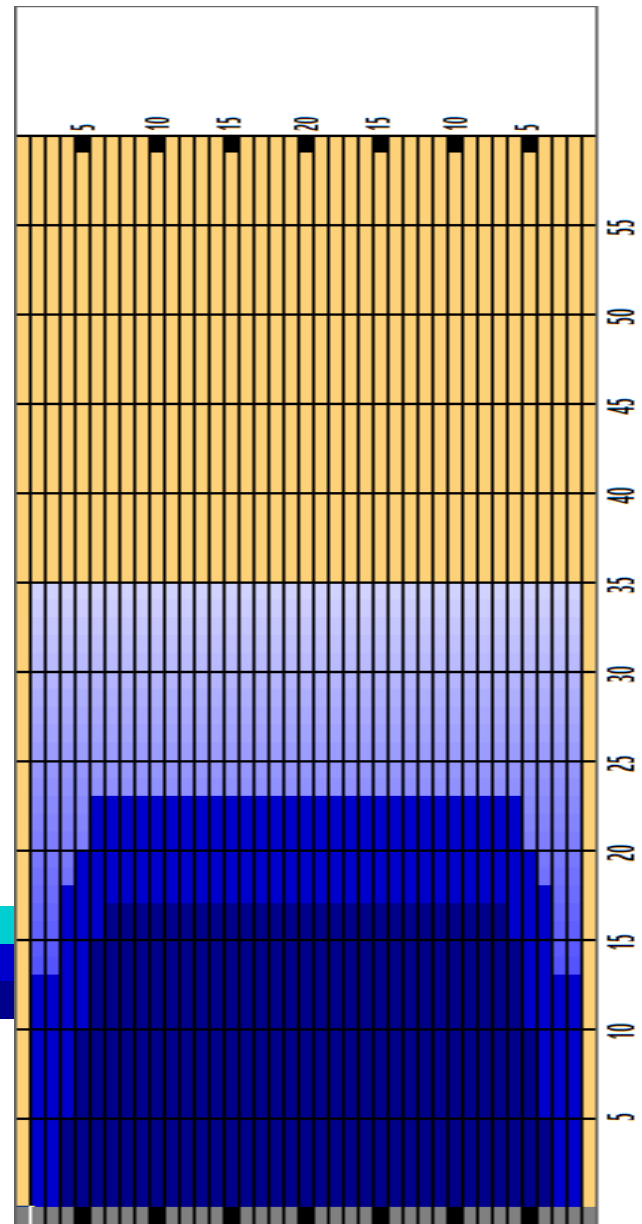


Oil Pattern Distance	35	Reverse Brush Drop	23	Oil Per Board	50 ul
Forward Oil Total	12.5 mL	Reverse Oil Total	10 mL	Volume Oil Total	22.5 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	18	A	37	0.0	0.0	0.0	1850
2	4L	4R	2	18	A	66	0.0	5.1	5.1	3300
3	5L	5R	2	18	A	62	5.1	10.2	5.1	3100
4	6L	6R	2	18	A	58	10.2	15.3	5.1	2900
5	7L	7R	1	18	A	27	15.3	17.8	2.5	1350
6	2L	2R	0	22	A	0	17.8	35.0	17.2	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	35.0	23.0	-12.0	0
2	6L	6R	1	18	A	29	23.0	20.5	-2.5	1450
3	5L	5R	1	18	A	31	20.5	18.0	-2.5	1550
4	4L	4R	2	18	A	66	18.0	12.9	-5.1	3300
5	2L	2R	2	18	A	74	12.9	7.8	-5.1	3700
6	2L	2R	0	18	A	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.49	1	1	1	1	1.49

