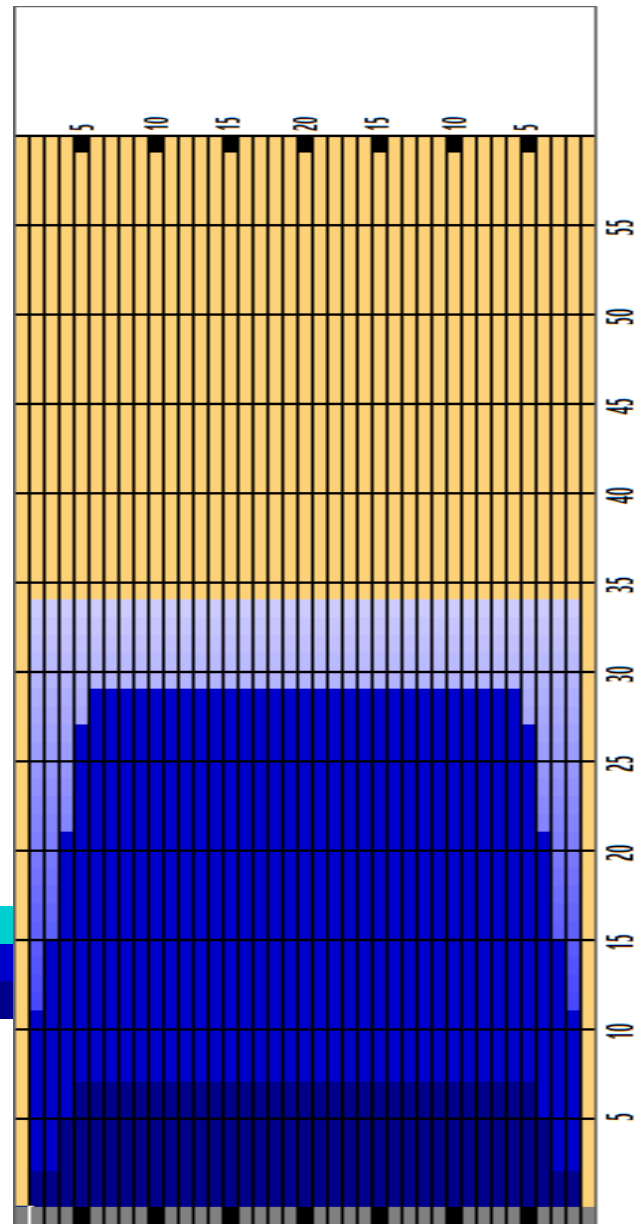


Oil Pattern Distance	34	Reverse Brush Drop	29	Oil Per Board	50 ul
Forward Oil Total	6.9 mL	Reverse Oil Total	18.25 mL	Volume Oil Total	25.15 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	A	74	0.0	2.5	2.5	3700
2	4L	4R	1	18	A	33	2.5	5.0	2.5	1650
3	5L	5R	1	18	A	31	5.0	7.5	2.5	1550
4	2L	2R	0	22	A	0	7.5	34.0	26.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	34.0	29.0	-5.0	0
2	6L	6R	1	14	A	29	29.0	27.1	-1.9	1450
3	5L	5R	3	14	A	93	27.1	21.2	-5.9	4650
4	4L	4R	3	14	A	99	21.2	15.3	-5.9	4950
5	3L	3R	2	14	A	70	15.3	11.4	-3.9	3500
6	2L	2R	2	14	A	74	11.4	7.5	-3.9	3700
7	2L	2R	0	10	A	0	7.5	0.0	-7.5	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.25	1	1	1	1	1.25

