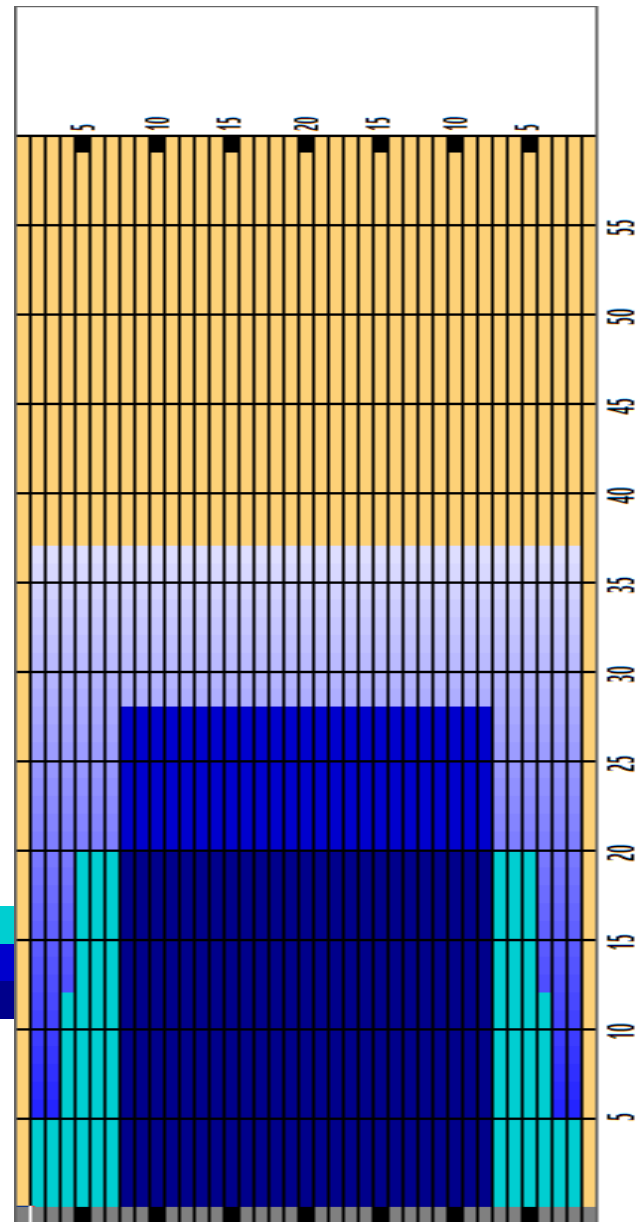


Oil Pattern Distance	37	Reverse Brush Drop	28	Oil Per Board	50 ul
Forward Oil Total	15.15 mL	Reverse Oil Total	10.85 mL	Volume Oil Total	26 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	A	111	0.0	5.1	5.1	5550
2	4L	4R	3	18	A	99	5.1	12.7	7.6	4950
3	5L	5R	3	18	A	93	12.7	20.3	7.6	4650
4	5L	5R	0	22	A	0	20.3	37.0	16.7	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	A	0	37.0	28.0	-9.0	0
2	8L	8R	3	14	A	75	28.0	22.1	-5.9	3750
3	10L	10R	2	14	A	42	22.1	18.2	-3.9	2100
4	11L	11R	2	14	A	38	18.2	14.3	-3.9	1900
5	12L	12R	2	10	A	34	14.3	11.5	-2.8	1700
6	13L	13R	1	10	A	15	11.5	10.1	-1.4	750
7	14L	14R	1	10	A	13	10.1	8.7	-1.4	650
8	14L	14R	0	10	A	0	8.7	0.0	-8.7	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.78	1.39	1.01	1.01	1.39	2.78

