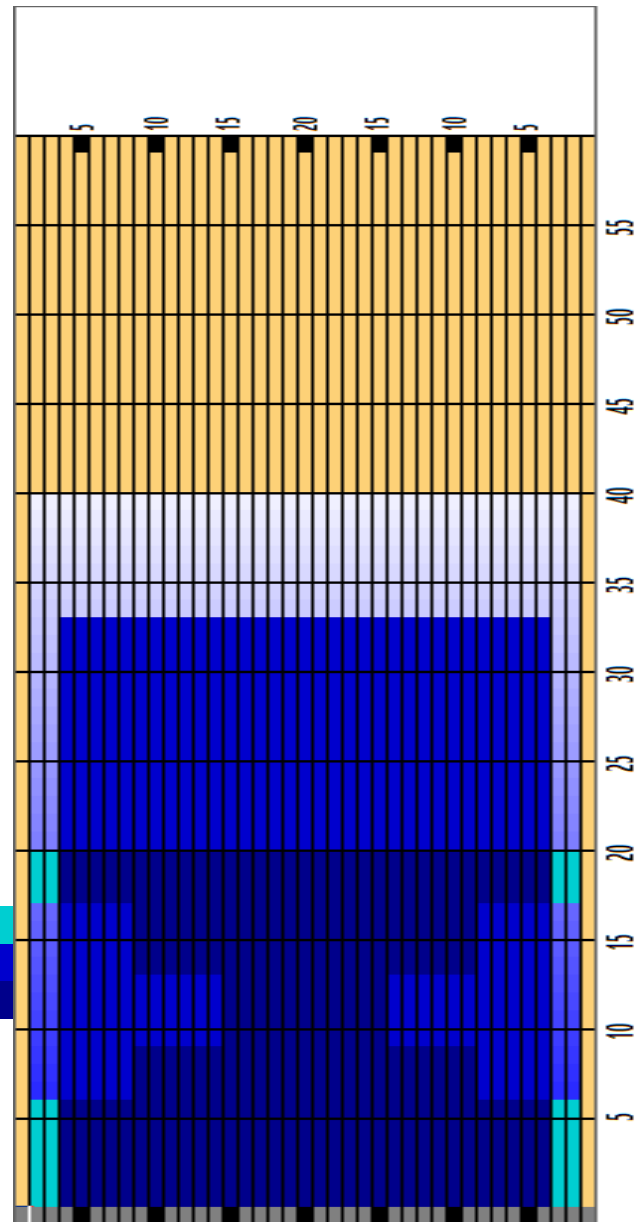


Oil Pattern Distance	40	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	16.65 mL	Reverse Oil Total	11.3 mL	Volume Oil Total	27.95 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	22	A	111	0.0	6.2	6.2	5550
2	9L	9R	2	10	A	46	6.2	9.0	2.8	2300
3	15L	15R	3	10	A	33	9.0	13.2	4.2	1650
4	9L	9R	3	10	A	69	13.2	17.4	4.2	3450
5	2L	2R	2	10	A	74	17.4	20.2	2.8	3700
6	2L	2R	0	10	A	0	20.2	40.0	19.8	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	18	A	0	40.0	33.0	-7.0	0
2	4L	4R	3	14	A	99	33.0	27.1	-5.9	4950
3	11L	11R	3	14	A	57	27.1	21.2	-5.9	2850
4	16L	16R	2	14	A	18	21.2	17.3	-3.9	900
5	11L	11R	1	14	A	19	17.3	15.4	-1.9	950
6	4L	4R	1	14	A	33	15.4	13.5	-1.9	1650
7	2L	2R	0	14	A	0	13.5	0.0	-13.5	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.8	1.58	1.12	1.12	1.58	2.8

