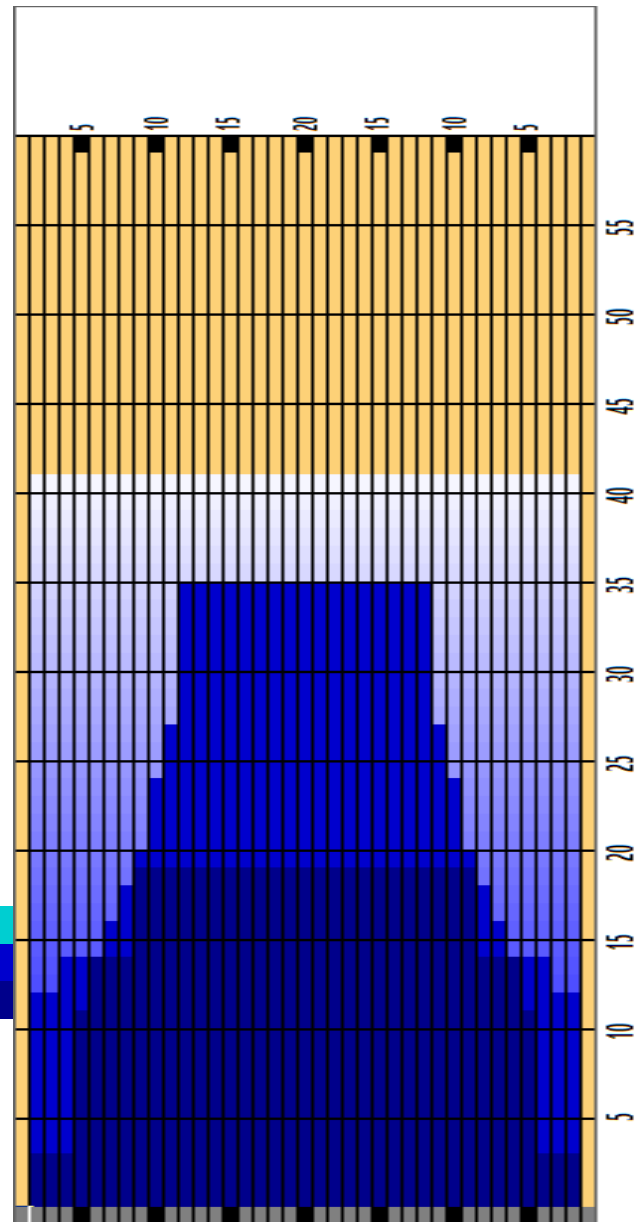


| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|---------|
| Oil Pattern Distance | 41 | Reverse Brush Drop | 35 | Oil Per Board | 50 ul |
| Forward Oil Total | 13.95 mL | Reverse Oil Total | 15.65 mL | Volume Oil Total | 29.6 mL |
| Tank Configuration | N/A | Tank A Conditioner | | Tank B Conditioner | |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 14 | A | 111 | 0.0 | 3.9 | 3.9 | 5550 |
| 2 | 5L | 5R | 3 | 18 | A | 93 | 3.9 | 11.5 | 7.6 | 4650 |
| 3 | 6L | 6R | 1 | 18 | A | 29 | 11.5 | 14.0 | 2.5 | 1450 |
| 4 | 9L | 9R | 2 | 18 | A | 46 | 14.0 | 19.1 | 5.1 | 2300 |
| 5 | 2L | 2R | 0 | 18 | A | 0 | 19.1 | 41.0 | 21.9 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|----|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 18 | A | 0 | 41.0 | 35.0 | -6.0 | 0 |
| 2 | 12L | 12R | 3 | 18 | A | 51 | 35.0 | 27.4 | -7.6 | 2550 |
| 3 | 11L | 11R | 2 | 14 | A | 38 | 27.4 | 23.5 | -3.9 | 1900 |
| 4 | 10L | 10R | 2 | 14 | A | 42 | 23.5 | 19.6 | -3.9 | 2100 |
| 5 | 9L | 9R | 1 | 14 | A | 23 | 19.6 | 17.7 | -1.9 | 1150 |
| 6 | 8L | 8R | 1 | 14 | A | 25 | 17.7 | 15.8 | -1.9 | 1250 |
| 7 | 7L | 7R | 1 | 14 | A | 27 | 15.8 | 13.9 | -1.9 | 1350 |
| 8 | 4L | 4R | 1 | 14 | A | 33 | 13.9 | 12.0 | -1.9 | 1650 |
| 9 | 2L | 2R | 2 | 10 | A | 74 | 12.0 | 9.2 | -2.8 | 3700 |
| 10 | 2L | 2R | 0 | 10 | A | 0 | 9.2 | 0.0 | -9.2 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.68 | 1.29 | 1 | 1 | 1.29 | 2.68 |

