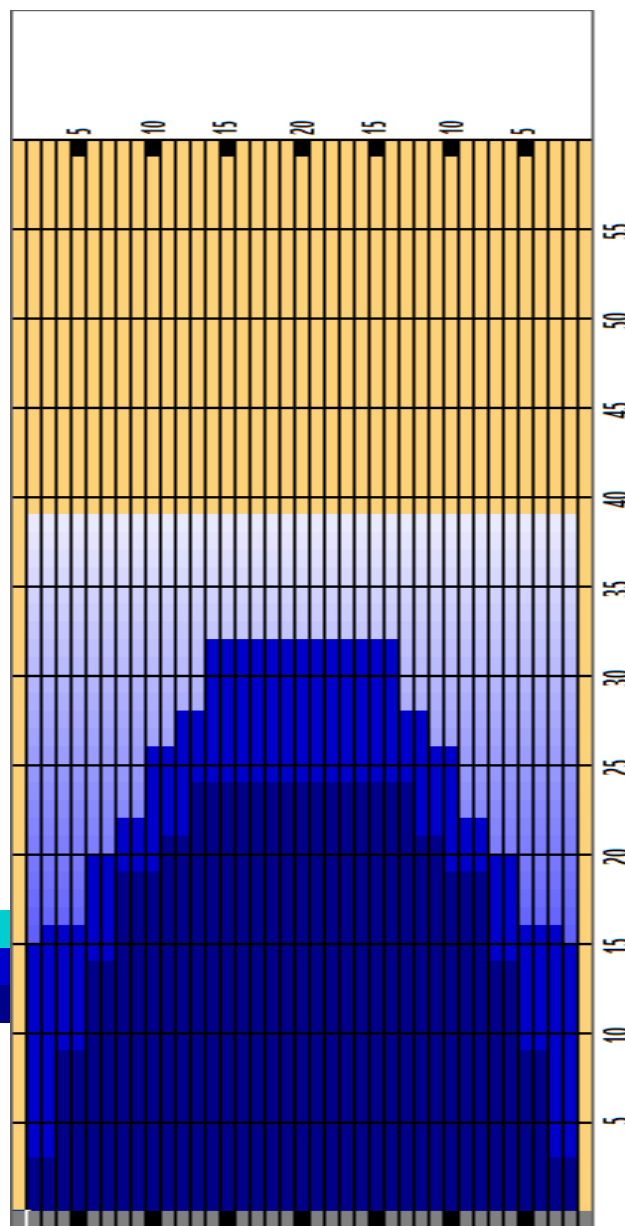


Oil Pattern Distance	39	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	15.95 mL	Reverse Oil Total	13.85 mL	Volume Oil Total	29.8 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	4L	4R	2	18	A	66	3.9	9.0	5.1	3300
3	6L	6R	2	18	A	58	9.0	14.1	5.1	2900
4	8L	8R	2	18	A	50	14.1	19.2	5.1	2500
5	11L	11R	1	18	A	19	19.2	21.7	2.5	950
6	13L	13R	1	18	A	15	21.7	24.2	2.5	750
7	2L	2R	0	18	A	0	24.2	39.0	14.8	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	18	A	0	39.0	32.0	-7.0	0
2	14L	14R	2	14	A	26	32.0	28.1	-3.9	1300
3	12L	12R	1	14	A	17	28.1	26.2	-1.9	850
4	10L	10R	2	14	A	42	26.2	22.3	-3.9	2100
5	8L	8R	1	14	A	25	22.3	20.4	-1.9	1250
6	6L	6R	2	14	A	58	20.4	16.5	-3.9	2900
7	3L	3R	1	14	A	35	16.5	14.6	-1.9	1750
8	2L	2R	2	14	A	74	14.6	10.7	-3.9	3700
9	2L	2R	0	14	A	0	10.7	0.0	-10.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.39	1.31	1.02	1.02	1.31	2.39

