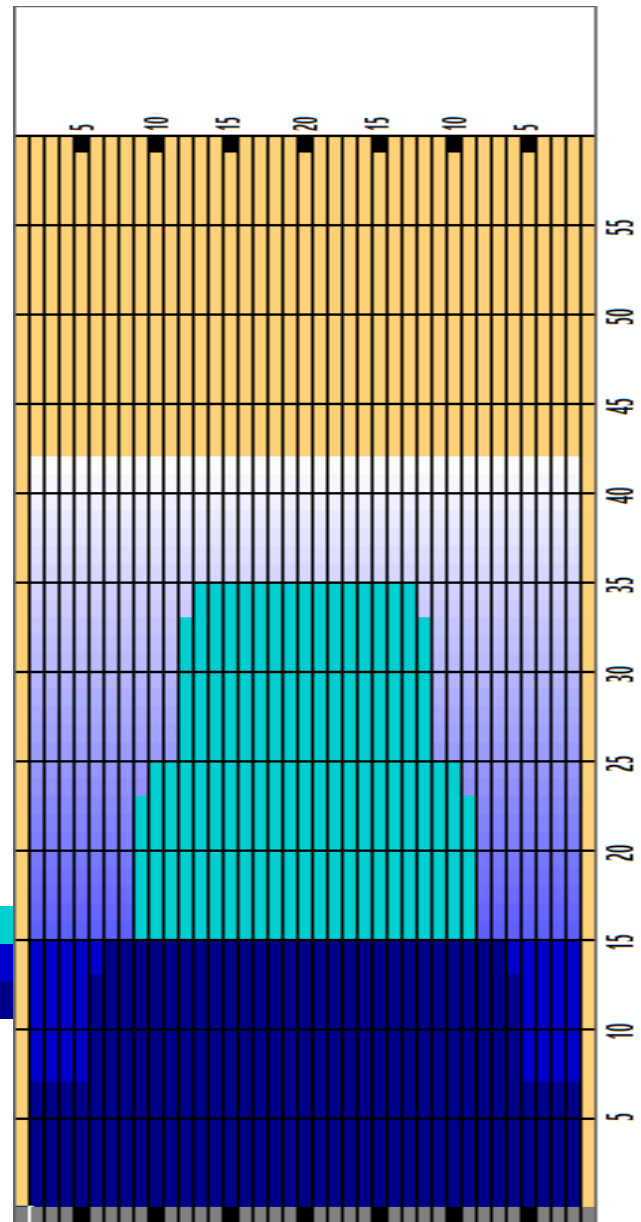


Oil Pattern Distance	42	Reverse Brush Drop	15	Oil Per Board	50 ul
Forward Oil Total	22.75 mL	Reverse Oil Total	3.7 mL	Volume Oil Total	26.45 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	A	185	0.0	7.9	7.9	9250
2	6L	6R	3	14	A	87	7.9	13.8	5.9	4350
3	7L	7R	1	14	A	27	13.8	15.7	1.9	1350
4	9L	9R	3	18	A	69	15.7	23.3	7.6	3450
5	10L	10R	1	18	A	21	23.3	25.8	2.5	1050
6	12L	12R	3	18	A	51	25.8	33.4	7.6	2550
7	13L	13R	1	18	A	15	33.4	35.9	2.5	750
8	2L	2R	0	22	A	0	35.9	42.0	6.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	15.0	-27.0	0
2	2L	2R	2	18	A	74	15.0	9.9	-5.1	3700
3	2L	2R	0	18	A	0	9.9	0.0	-9.9	0



Cleaner Ratio Main Mix                    NA        Forward  
 Cleaner Ratio Back End Mix            NA        Reverse  
 Cleaner Ratio Back End Distance      NA        Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.26	1.3	1	1	1.3	2.26

