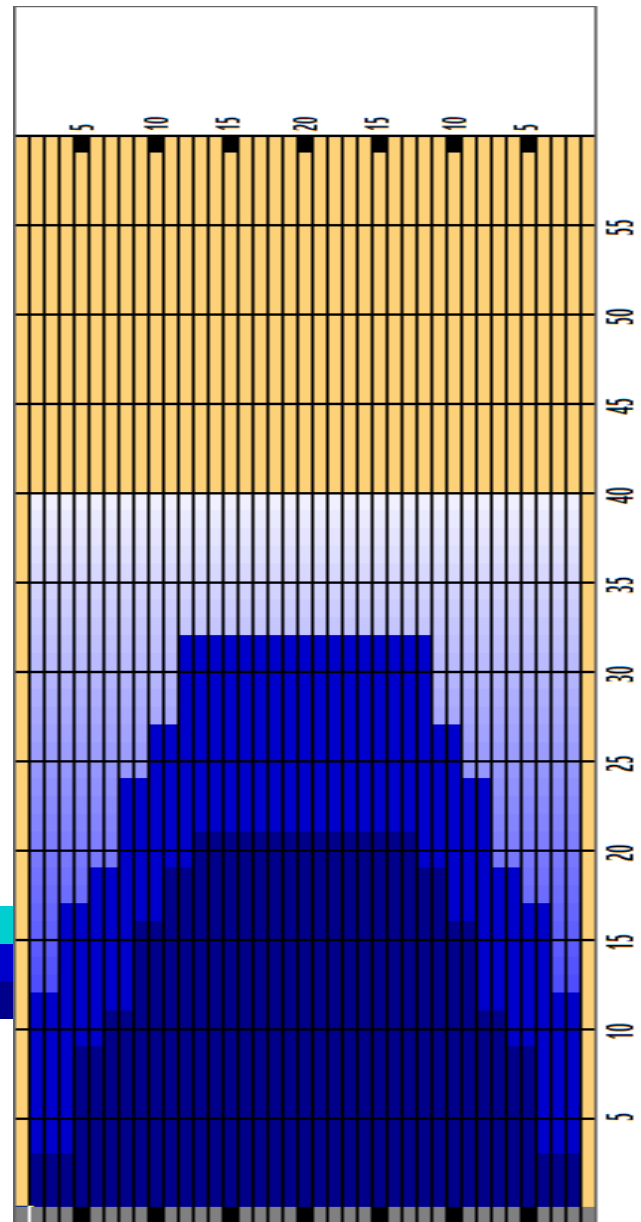


Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	14 mL	Reverse Oil Total	13.7 mL	Volume Oil Total	27.7 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	5L	5R	2	18	A	62	3.9	9.0	5.1	3100
3	7L	7R	1	18	A	27	9.0	11.5	2.5	1350
4	9L	9R	2	18	A	46	11.5	16.6	5.1	2300
5	11L	11R	1	18	A	19	16.6	19.1	2.5	950
6	13L	13R	1	18	A	15	19.1	21.6	2.5	750
7	2L	2R	0	22	A	0	21.6	40.0	18.4	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	18	A	0	40.0	32.0	-8.0	0
2	12L	12R	2	18	A	34	32.0	26.9	-5.1	1700
3	10L	10R	1	18	A	21	26.9	24.4	-2.5	1050
4	8L	8R	2	18	A	50	24.4	19.3	-5.1	2500
5	6L	6R	1	18	A	29	19.3	16.8	-2.5	1450
6	4L	4R	2	18	A	66	16.8	11.7	-5.1	3300
7	2L	2R	2	18	A	74	11.7	6.6	-5.1	3700
8	2L	2R	0	18	A	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.38	1.25	1	1	1.25	2.38

