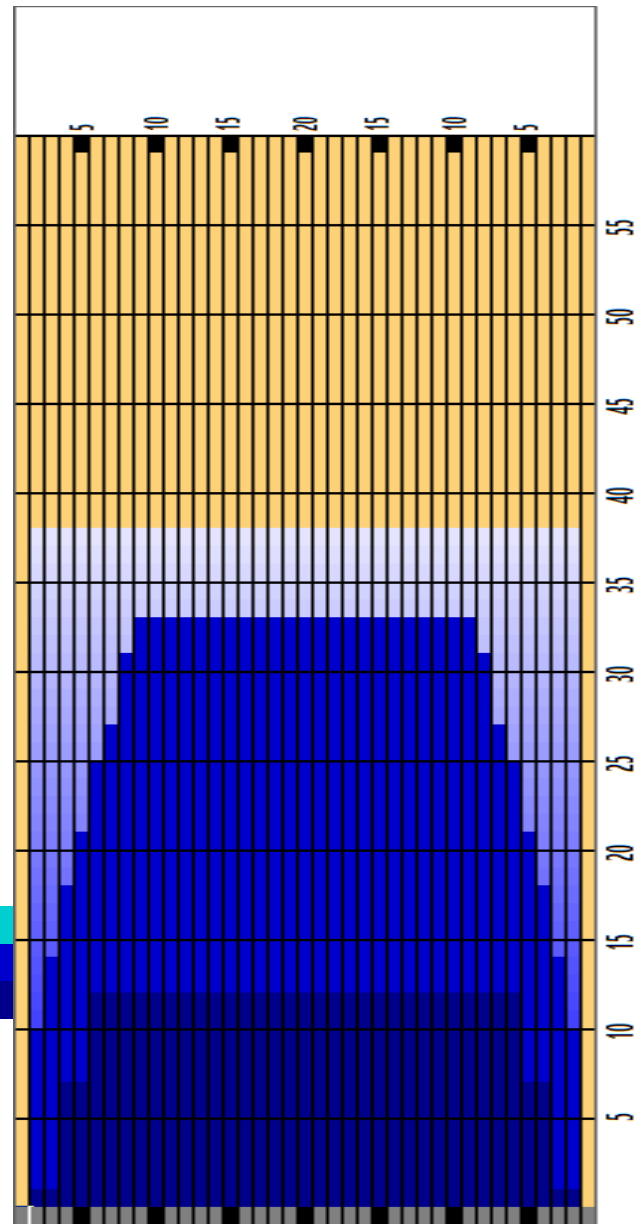


Oil Pattern Distance	38	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	9.9 mL	Reverse Oil Total	23.35 mL	Volume Oil Total	33.25 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	A	74	0.0	1.9	1.9	3700
2	4L	4R	2	18	A	66	1.9	7.0	5.1	3300
3	6L	6R	2	18	A	58	7.0	12.1	5.1	2900
4	2L	2R	0	22	A	0	12.1	38.0	25.9	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	18	A	0	38.0	33.0	-5.0	0
2	9L	9R	1	14	A	23	33.0	31.1	-1.9	1150
3	8L	8R	2	14	A	50	31.1	27.2	-3.9	2500
4	7L	7R	1	14	A	27	27.2	25.3	-1.9	1350
5	6L	6R	2	14	A	58	25.3	21.4	-3.9	2900
6	5L	5R	2	14	A	62	21.4	17.5	-3.9	3100
7	4L	4R	2	14	A	66	17.5	13.6	-3.9	3300
8	3L	3R	2	14	A	70	13.6	9.7	-3.9	3500
9	2L	2R	3	10	A	111	9.7	5.5	-4.2	5550
10	2L	2R	0	10	A	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.59	1.01	1	1	1.01	1.59

