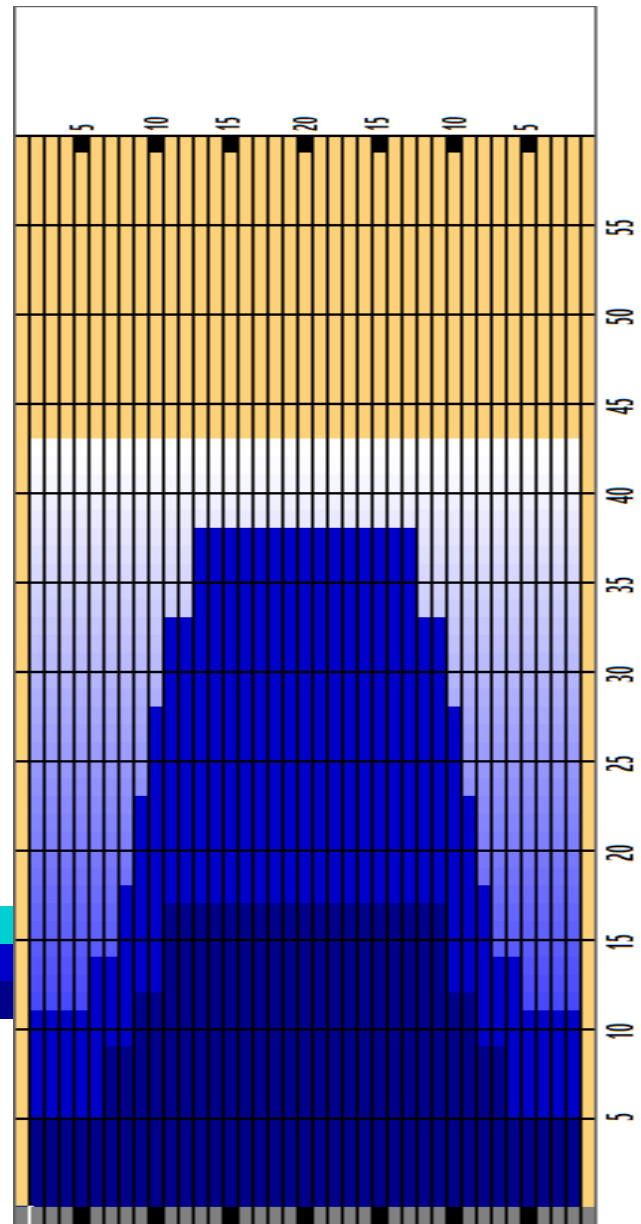


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	13.15 mL	Reverse Oil Total	18.75 mL	Volume Oil Total	31.9 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	A	148	0.0	5.9	5.9	7400
2	7L	7R	2	14	A	54	5.9	9.8	3.9	2700
3	9L	9R	1	18	A	23	9.8	12.3	2.5	1150
4	11L	11R	2	18	A	38	12.3	17.4	5.1	1900
5	2L	2R	0	18	A	0	17.4	28.0	10.6	0
6	2L	2R	0	22	A	0	28.0	43.0	15.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	43.0	38.0	-5.0	0
2	13L	13R	2	18	A	30	38.0	32.9	-5.1	1500
3	11L	11R	2	18	A	38	32.9	27.8	-5.1	1900
4	10L	10R	2	18	A	42	27.8	22.7	-5.1	2100
5	9L	9R	2	18	A	46	22.7	17.6	-5.1	2300
6	8L	8R	2	14	A	50	17.6	13.7	-3.9	2500
7	6L	6R	2	10	A	58	13.7	10.9	-2.8	2900
8	2L	2R	3	10	A	111	10.9	6.7	-4.2	5550
9	2L	2R	0	10	A	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix                    NA        Forward  
 Cleaner Ratio Back End Mix            NA        Reverse  
 Cleaner Ratio Back End Distance      NA        Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.93	1.32	1	1	1.32	2.93

