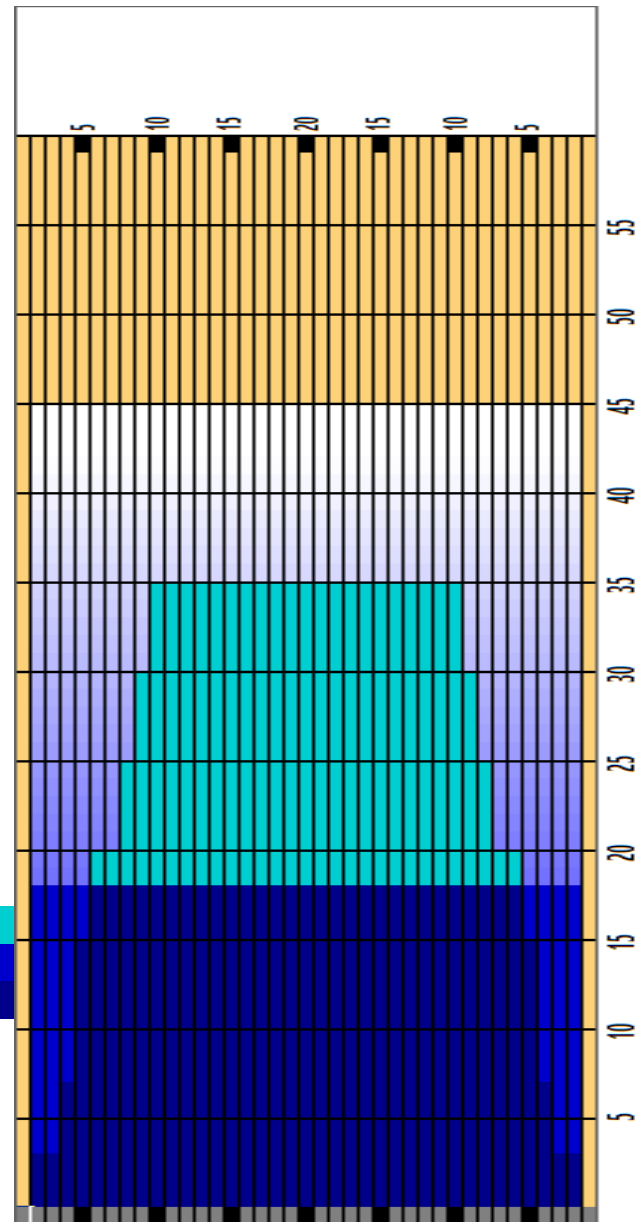


Oil Pattern Distance	45	Reverse Brush Drop	18	Oil Per Board	50 ul
Forward Oil Total	23.3 mL	Reverse Oil Total	3.7 mL	Volume Oil Total	27 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	14	A	111	0.0	3.9	3.9	5550
2	4L	4R	2	50	14	A	66	3.9	7.8	3.9	3300
3	5L	5R	3	50	18	A	93	7.8	15.4	7.6	4650
4	6L	6R	2	50	18	A	58	15.4	20.5	5.1	2900
5	8L	8R	2	50	18	A	50	20.5	25.6	5.1	2500
6	9L	9R	2	50	18	A	46	25.6	30.7	5.1	2300
7	10L	10R	2	50	18	A	42	30.7	35.8	5.1	2100
8	2L	2R	0	50	22	A	0	35.8	45.0	9.2	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	A	0	45.0	18.0	-27.0	0
2	2L	2R	2	50	22	A	74	18.0	11.8	-6.2	3700
3	2L	2R	0	50	18	A	0	11.8	0.0	-11.8	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.96	1.07	1	1	1.07	1.96

