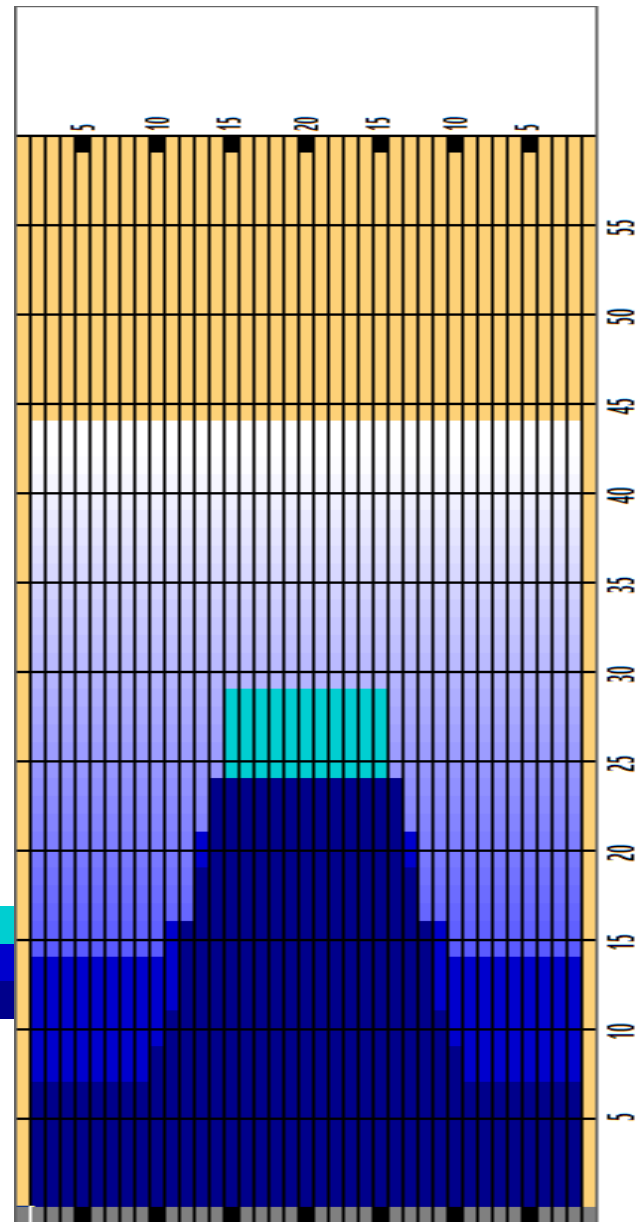


Oil Pattern Distance	44	Reverse Brush Drop	24	Oil Per Board	50 ul
Forward Oil Total	16.1 mL	Reverse Oil Total	10.5 mL	Volume Oil Total	26.6 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	14	A	185	0.0	7.9	7.9	9250
2	10L	10R	1	50	14	A	21	7.9	9.8	1.9	1050
3	11L	11R	1	50	14	A	19	9.8	11.7	1.9	950
4	12L	12R	2	50	18	A	34	11.7	16.8	5.1	1700
5	13L	13R	1	50	18	A	15	16.8	19.3	2.5	750
6	14L	14R	2	50	18	A	26	19.3	24.4	5.1	1300
7	15L	15R	2	50	18	A	22	24.4	29.5	5.1	1100
8	2L	2R	0	50	22	A	0	29.5	44.0	14.5	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	A	0	44.0	24.0	-20.0	0
2	14L	14R	1	50	22	A	13	24.0	20.9	-3.1	650
3	13L	13R	2	50	18	A	30	20.9	15.8	-5.1	1500
4	11L	11R	1	50	14	A	19	15.8	13.9	-1.9	950
5	2L	2R	4	50	14	A	148	13.9	6.0	-7.9	7400
6	2L	2R	0	50	10	A	0	6.0	0.0	-6.0	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.44	2.04	1.07	1.07	2.04	2.44

