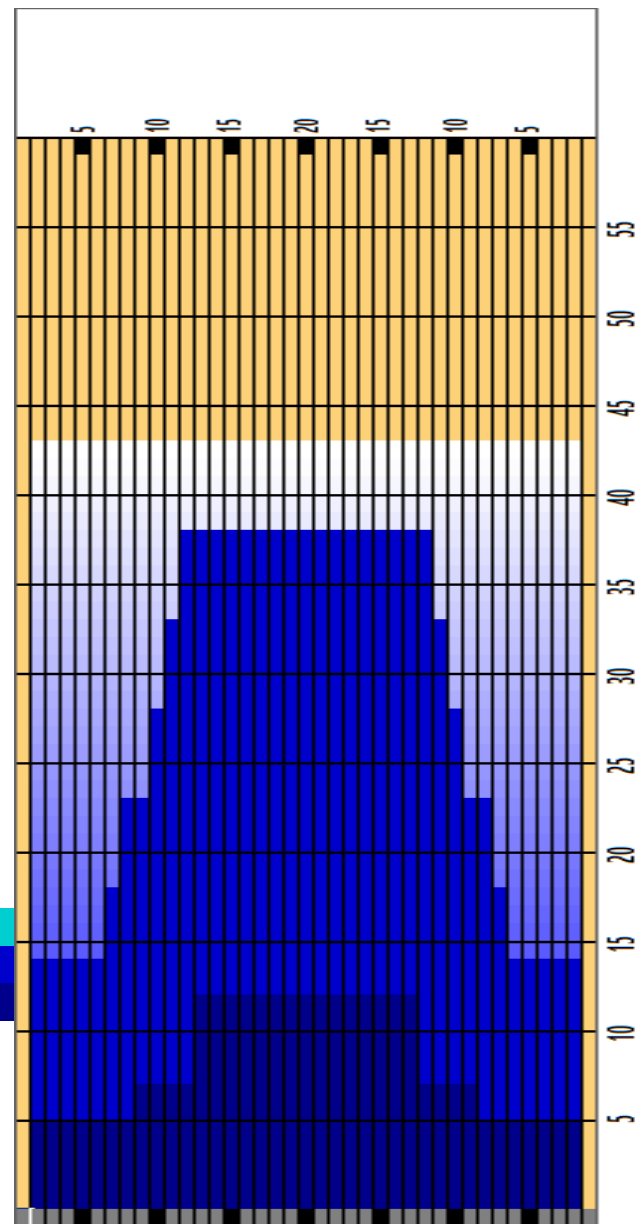


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	8.2 mL	Reverse Oil Total	18.3 mL	Volume Oil Total	26.5 mL
Tank Configuration	N/A	Tank A Conditioner	N/A	Tank B Conditioner	N/A

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	18	A	111	0.0	5.1	5.1	5550
2	9L	9R	1	50	18	A	23	5.1	7.6	2.5	1150
3	13L	13R	2	50	18	A	30	7.6	12.7	5.1	1500
4	2L	2R	0	50	18	A	0	12.7	30.0	17.3	0
5	2L	2R	0	50	22	A	0	30.0	43.0	13.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	A	0	43.0	38.0	-5.0	0
2	12L	12R	2	50	18	A	34	38.0	32.9	-5.1	1700
3	11L	11R	2	50	18	A	38	32.9	27.8	-5.1	1900
4	10L	10R	2	50	18	A	42	27.8	22.7	-5.1	2100
5	8L	8R	2	50	18	A	50	22.7	17.6	-5.1	2500
6	7L	7R	2	50	14	A	54	17.6	13.7	-3.9	2700
7	2L	2R	4	50	14	A	148	13.7	5.8	-7.9	7400
8	2L	2R	0	50	14	A	0	5.8	0.0	-5.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.7	1.41	1	1	1.41	2.7

